PART NO.
DCAE-733

| | DIM. W | DIM. X | DIM. Y |
|---|---|---|---|
| WITH 3.875(98.4) LONG CAPACITOR | 1.453-1.703 / 36.9-43.3 | 4.078-4.141 / 103.6-105.2 | ——— |
| WITH 1.438(36.5) DIA. CAPACITOR | ——— | ——— | 1.969-2.031 / 50.0-51.6 |
| WITH 4.875(123.8) LONG CAPACITOR | 1.953-2.203 / 49.6-56.0 | 5.078-5.141 / 129.0-130.6 | ——— |
| WITH 1.813(46.1) DIA. CAPACITOR | ——— | ——— | 2.344-2.406 / 59.5-61.1 |

DISCHARGE - COPPER
▲ O.D. - .3105-.3145(7.9-8.0)
WALL - .046-.052(1.2-1.3)
END I.D. - .253-.256(6.4-6.5)
× .719-.781(18.3-19.8)
SWAGE TO ABOVE I.D.
AFTER ASSY.
PLUG, -2

▲ .750-.760
19.1-19.3 DIA. (4) HOLES

▲ 2.594-2.844
65.9-72.2

▲ 2.226-2.476
56.5-62.9

▲ 23°
33°

53°
57°

.594-.656
15,1-16,7

OVER WELD

5.250
133,4

5.125 - 5.250
130,2-133,4

7.469-7.844
189.7-199.2

7.219 - 7.281
183,3-184,9

▲ 6.480 6.520
164,6 165,6

2.672-2.734
67,9-69,4 RAD

11.750-11.813
298,5-300,1 RAD

▲ 4.313-4.563
109,6-115,9

▲ 4.868-5.118
123.6-130.0

▲ 3.751-4.001
95.3-101.6

.594-.656
15,1-16,7 RAD

1.172-1.234
29.8-31.3

3.094-3.219
78.6-81.8

W

X

▲ 3.990-4.010
101.3-101.9

▲ 2.756-3.006
70.0-76.4

5.469-5.531
138.9-140.5

5.719-6.094 OVERWELD
145.3-154.8

A

6.406-6.531
162.7-165.9

▲ 2.969-3.219
75.4-81.8

2.344-2.469
59.5-62.7

▲ 1.594-1.719
40.5-43.7

C

D

A

B

E

SUCTION - COPPER
▲ O.D. - .3105-.3145 (7.9-8.0)
WALL - .032-.038 (0.8-1.0)
END I.D. - .315-.318 (8.0-8.1)
× .865-.885 (22.0-22.5)
PLUG, -3

▲ 2.203-2.328
56.0-59.1

▲ 2.406-2.469
61.1-62.7

2.766-2.828
70.3-71.8

6.094-6.156
154.8-156.4 RAD.

VIEW IN DIRECTION A

.250-.375
6,4-9,5

Y

2.281-2.344
57.9-59.5

1.094-1.219
27.8-31.0

▲ 3.049-3.299
77.4-83.8

PROCESS - COPPER
▲ O.D. - .3105-.3145 (7.9-8.0)
WALL - .0255-.0305 (0.6-0.8)
PLUG, -2

53°
57°

40°
50°

NOTE:
1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC."A-B" & "A-C" FOR PROCESSING.

DIMENSIONS = INCHES / MILLIMETERS OR INCHES(MILLIMETERS)

Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
= CATEGORY IV

AE

| | |
|---|---|
| A | 32085 |
| B | HA532-10 |
| C | 34461-1 |
| D | 34360 |
| E | 34690 |

| LT | LC | CHANGE | DATE |
|---|---|---|---|
| K | — | Q.A. SYMBOLS & CHART ADDED #220704 | HB 10/28/86 |
| J | 5 C | PROC. TUBE, ROTATED 45° #214387 | HB 11-7-86 |
| H | — | WAS 4.656-4.906 #21290 | HB 2-26-86 |
| G | — | WAS 2.094-2.344 #21290 | HB 2-26-86 |
| F | — | REDRAWN NO CHANGE #212377 | HB 2-22-86 |

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TECUMSEH, MICHIGAN

MATERIAL: NOTED

PART NO. DCAE-733

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